

Assembly, installation and maintenance manual

Montage-, Aufbau- und Wartungsanleitung • Assemblage, manuel de montage et d'entretien • Montaje, instalación, y mantenimiento • Manuale di montaggio, installazione e manutenzione • Monterings- og vedlikeholdsmanual • Monterings-, installations- och underhållsmanual • Kokoamis-, asennus- ja huolto-ohje • Vejledning for montering og vedligehold • Handleiding voor montage, installatie en onderhoud • Manual de montagem, instalação e manutenção • Návod k montáži, instalaci a údržbě • Instrukcja montażu, instalacji i konserwacji • Surinkimo, montavimo ir priežiūros vadovas • Montāžas, uzstādīšanas un apkopes rokasgrāmata • Руководство по сборке и обслуживанию • Montaaži-, paigaldus- ja säilitamise juhend



Cabin **PM44-7937**

Factory inspection by • Werkskontrolle durch • Contrôle à partir de l'usine par • Inspector de fábrica • Collaudato da • Fabrikkkontroll utført av • Fabriksbesiktigat av • Tehtaan tarkastaja • Fabriks Kontrol udført af • Fabriekscontrole door • Inspeção de fábrica, por: • Zkontrolováno ve výrobním závodě • Kontrola fabryczna do • Apžiūrą gamykloje atliko • Rūpnīcas pārbaudi veicis • Заводской контроль • Tehase kontroll teostatud: 	Date • Datum • Date • Fecha • Data • Dato • Datum • Päiväys • Dato • Datum • Data • Datum • Data • Datums • Data • Дата • Kuupäev:
	Pack number • Pack Nr. • Packet n° • Paquete N° • Pacco N. • Serienr • Produktionsnummer • Pakettinro • Pakke nr. • Pak nr. • Número de embalagem • Číslo balení • Numer opakowania • Pakuotės numeris • Iepakojuma numurs • Упаковочный номер • Pakinumber:



www.palmako.ee/information-hub

English: Before installing and using the product, please read the instructions and warranty terms at www.palmako.ee/information-hub to guarantee proper installation and long-lasting performance.

Deutsch: Wichtig! Bitte vor Aufbau und Nutzung des Produkts unbedingt die detaillierte Montageanleitung sowie die Garantiebedingungen unter www.palmako.ee/information-hub lesen, um eine fachgerechte Montage und eine lange Funktionssicherheit zu gewährleisten.

Français: Avant d'installer et d'utiliser le produit, veuillez lire les instructions et les conditions de garantie sur www.palmako.ee/information-hub afin de garantir une installation correcte et la longévité du produit.

Español: Antes de instalar y utilizar el producto, lea las instrucciones y las condiciones de garantía en www.palmako.ee/information-hub para asegurar una instalación correcta y una larga vida útil del producto.

Italiano: Prima di installare e utilizzare il prodotto, leggere le istruzioni e le condizioni di garanzia su www.palmako.ee/information-hub per garantire una corretta installazione e prestazioni durature.

Norsk: Før montering og bruk av produktet, vennligst les monteringsanvisningene og garantivilkårene på www.palmako.ee/information-hub for å sikre korrekt montering og fremtidig holdbarhet.

Svenska: Innan du installerar och använder produkten, vänligen läs instruktionerna och garantivillkoren på www.palmako.ee/information-hub för att säkerställa korrekt installation och produktens långvariga hållbarhet

Suomi: Ennen tuotteen asentamista ja käyttämistä, lue ohjeet ja takuehdot osoitteessa www.palmako.ee/information-hub varmistaaksesi oikean asennuksen ja pitkäkestoisen toiminnan.

Русский: Перед установкой и использованием изделия ознакомьтесь с инструкцией и условиями гарантии на сайте www.palmako.ee/information-hub, чтобы гарантировать правильную установку и долговечность изделия.

Eesti: Enne toote paigaldamist ja kasutuselevõttu lugege palun juhiseid ja garantiitingimusi aadressil www.palmako.ee/information-hub, et tagada nõuetekohane paigaldus ja toote pikk eluiga.

Dansk (Oversat af AI): Læs venligst instruktionerne og garantibetingelserne på www.palmako.ee/information-hub, før du installerer og bruger produktet, for at garantere korrekt installation og langvarig ydeevne.

Dutch (Vertaald door AI): Lees vóór de installatie en het gebruik van het product de instructies en garantievoorwaarden op www.palmako.ee/information-hub om een correcte installatie en langdurige werking te garanderen

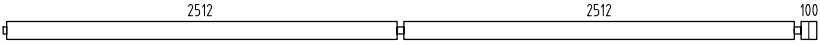
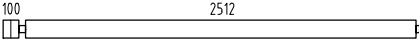
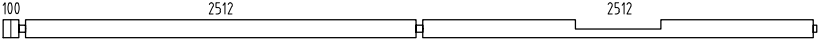
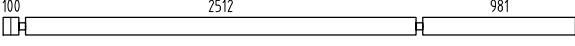
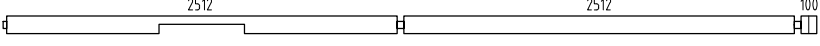
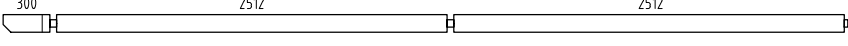
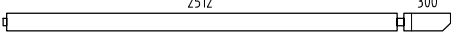
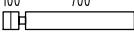
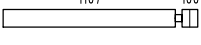
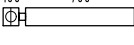
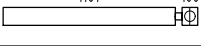
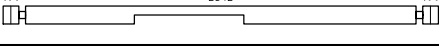
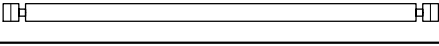
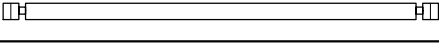
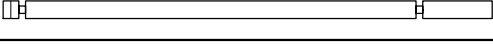
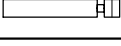
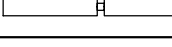
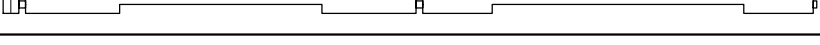
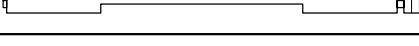
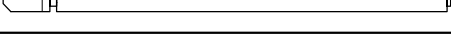
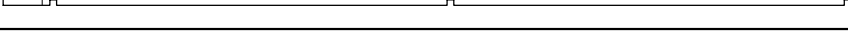
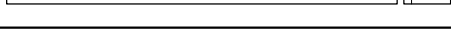
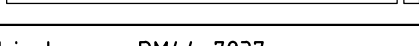
Português (Traduzido por IA): Antes de instalar e utilizar o produto, leia as instruções e os termos de garantia em www.palmako.ee/information-hub para garantir uma instalação adequada e um desempenho duradouro.

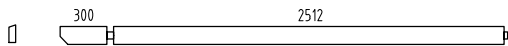
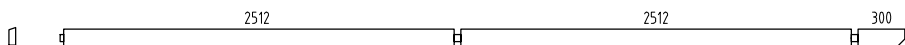
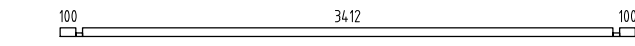
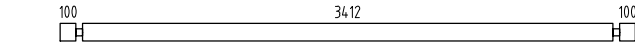
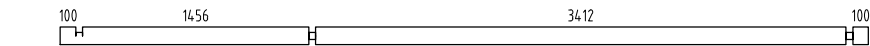
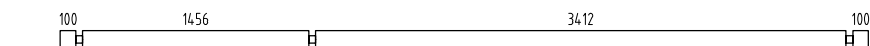
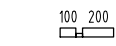
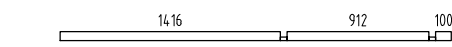
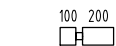
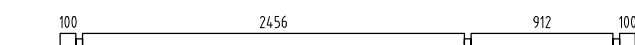
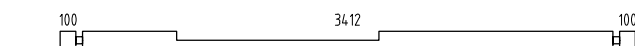
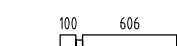
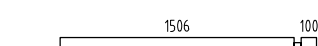
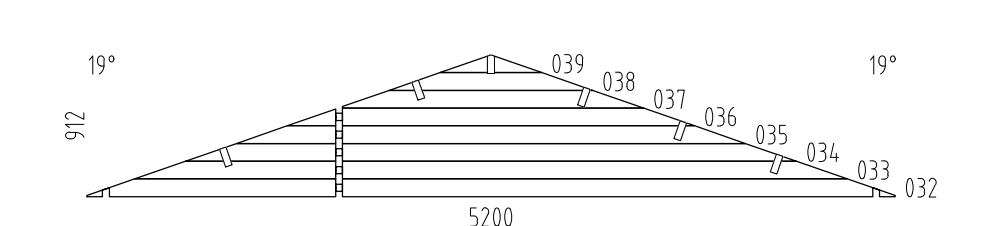
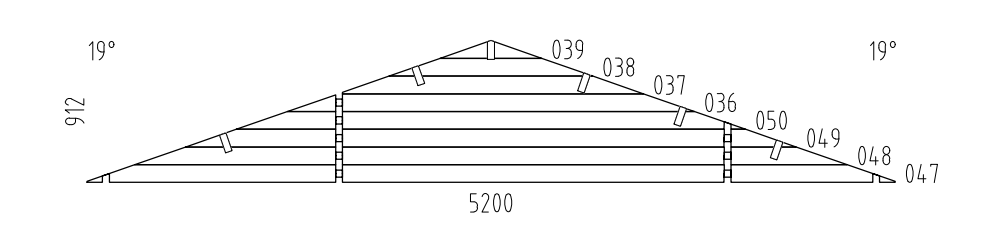
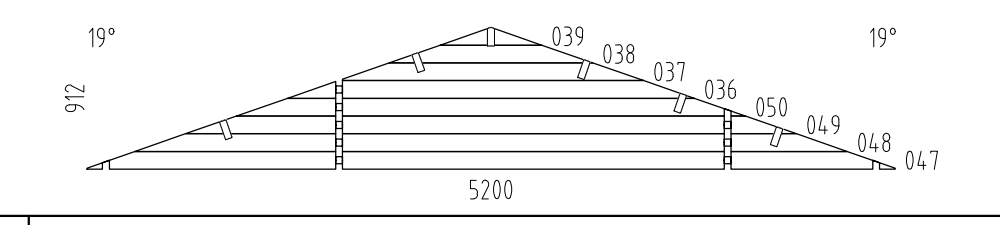
Čeština (Přeloženo umělou inteligencí): Před instalací a použitím produktu si prosím přečtěte pokyny a záruční podmínky na www.palmako.ee/information-hub, abyste zaručili správnou instalaci a dlouhodobý výkon.

Polski (Przetłumaczone przez AI): Przed zainstalowaniem i użyciem produktu należy przeczytać instrukcję oraz warunki gwarancji dostępne na stronie www.palmako.ee/information-hub, co pozwoli zagwarantować prawidłową instalację i długotrwałą wydajność.

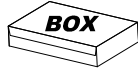
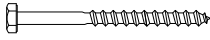
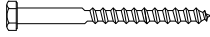
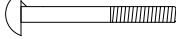
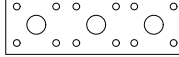
Latviešu (Mākslīgā intelekta tulkojums): Pirms produkta uzstādīšanas un lietošanas, lūdzu, izlasiet instrukcijas un garantijas noteikumus vietnē www.palmako.ee/information-hub, lai garantētu pareizu uzstādīšanu un ilgstošu darbību.

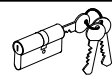
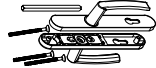
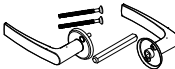
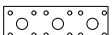
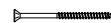
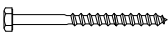
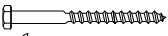
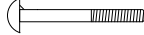
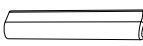
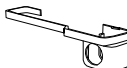
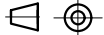
Lietuviškai (Išvertė DI): Prieš montuodami ir naudodami gaminį, perskaitykite instrukcijas ir garantijos sąlygas adresu www.palmako.ee/information-hub, kad užtikrintumėte tinkamą montavimą ir ilgalaikį veikimą.

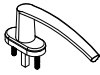
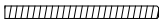
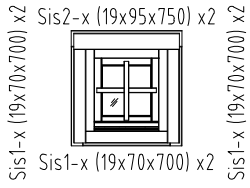
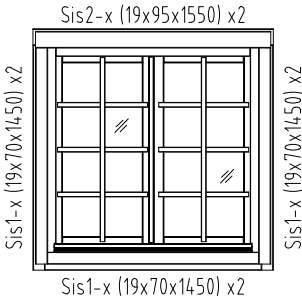
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007		1	44x114	2878
008		16	44x114	844
009		16	44x114	1251
010		1	44x114	844
011		1	44x114	1251
012		1	44x114	2800
013		5	44x114	2800
014		1	44x105	2800
015		12	44x114	3146
016		22	44x114	750
017		22	44x114	1096
018		1	44x114	5234
019		1	44x114	2678
020		1	44x114	2878
021		1	44x114	5434
022		1	44x66	5434
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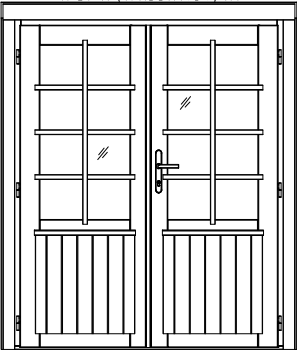
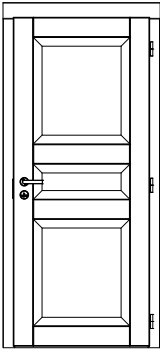
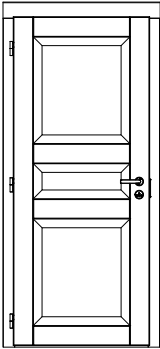
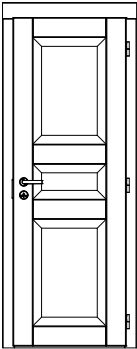
Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM44-7937	Pcs	Profile (mm)	Length (mm)
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027		1	44x114	5434
028		2	44x57	3700
029		24	44x114	3700
030		2	44x114	5200
031		2	44x114	5200
040		2	44x57	344
041		2	44x57	2516
042		34	44x114	344
043		34	44x114	2516
044		2	44x114	3700
045		2	44x114	5200
046		2	44x114	5200
051		1	44x114	3700
052		11	44x114	750
053		11	44x114	1650
WA-1		1		
WB-1		1		
WC-1		1		
 Object name PM44-7937		Page 2/7		

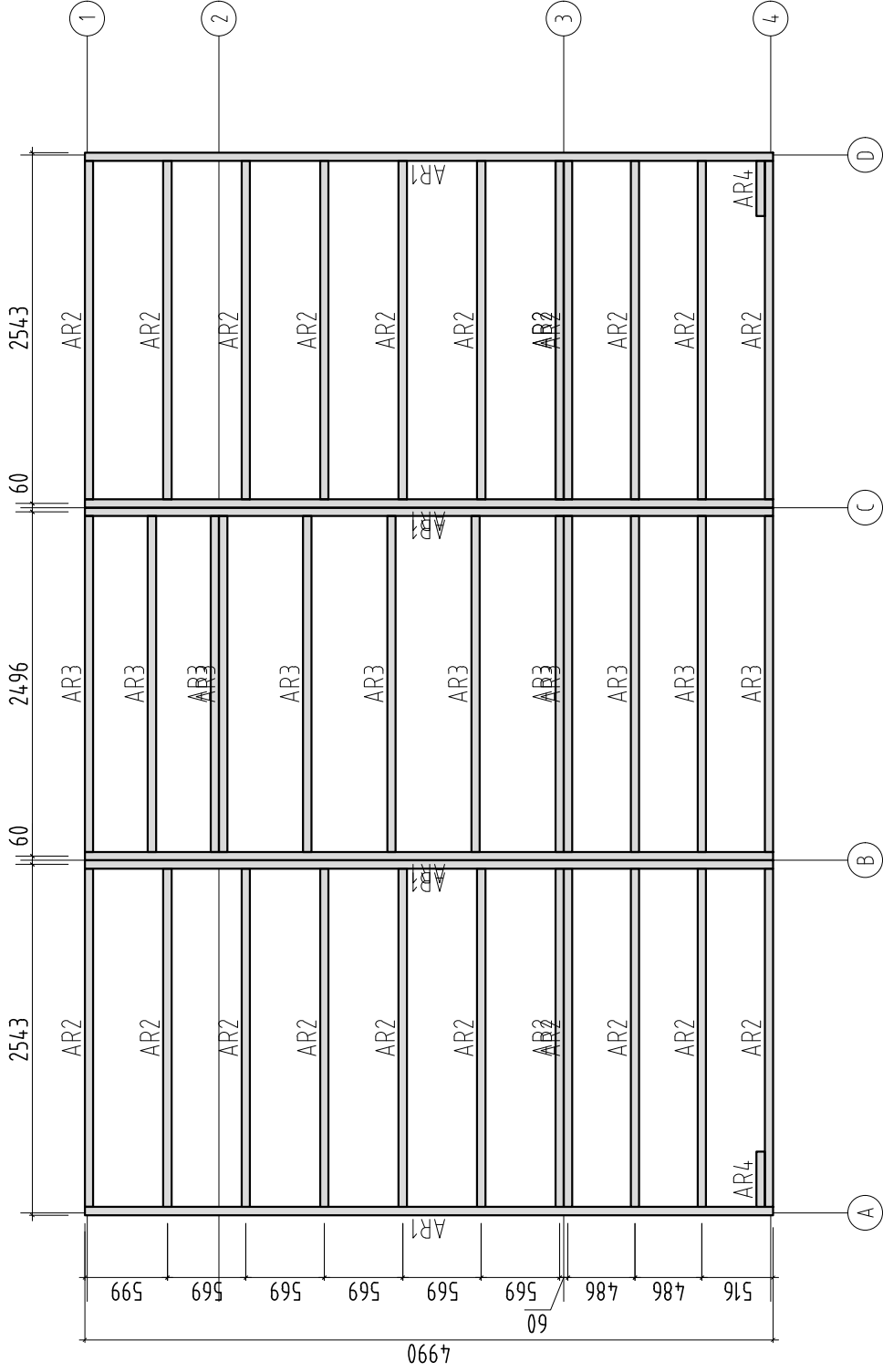
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WD-1		1		
AR1	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	6	60x80	4990
AR2	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	22	60x80	2453
AR3	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	12	60x80	2436
AR4	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	2	60x80	400
Pst1	Post- Pfosten- Poteau- Montante- Poste 	2	90x90	2300
Pst2	Post- Pfosten- Poteau- Montante- Poste 	2	90x90	2300
Pst3	Post- Pfosten- Poteau- Montante- Poste 	1	90x90	846
Pst4	Post- Pfosten- Poteau- Montante- Poste 	2	90x90	846
Pst5	Post- Pfosten- Poteau- Montante- Poste 	1	90x90	846
Pst6	Post- Pfosten- Poteau- Montante- Poste 	2	90x90	846
Rai1	Railing board- Geländer- Barre de rambarde- Tavola di ringhiera- Tabla de barandilla 	52	70x19	800
Rai2	Railing board- Geländer- Barre de rambarde- Tavola di ringhiera- Tabla de barandilla 	2	19x70	2420
Rai3	Railing board- Geländer- Barre de rambarde- Tavola di ringhiera- Tabla de barandilla 	2	19x70	1310
Rai4	Railing board- Geländer- Barre de rambarde- Tavola di ringhiera- Tabla de barandilla 	4	70x19	2620
Rai5	Railing board- Geländer- Barre de rambarde- Tavola di ringhiera- Tabla de barandilla 	4	70x19	1500
PR1	Purlin- Dachpfette- Arbalétrier- Arcareccio- Correa 	5	44x140	3400
PR2	Purlin- Dachpfette- Arbalétrier- Arcareccio- Correa 	4	44x140	5312
PR3	Purlin- Dachpfette- Arbalétrier- Arcareccio- Correa 	1	44x140	5312
PR4	Purlin- Dachpfette- Arbalétrier- Arcareccio- Correa 	1	44x140	3400
PR5	Purlin- Dachpfette- Arbalétrier- Arcareccio- Correa 	1	44x140	5312
FB2-1	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo 	58	89x19	3406
FB2-2	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo 	29	89x19	2450
Object name PM44-7937			Page 3/7	

Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM44-7937		Pcs	Profile (mm)	Length (mm)
FB2-3	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo		29	89x19	906
TB1-1	Terrace board- Terrassenbrett- Madrier de terrasse- Tavola terrazzo- Tabla de terraza		78	95x19	1500
RB2-1	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado		188	89x19	2910
FIB1-1	Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo			19x19	41
Dia-1	Diamond- Deckbrett- Madrier- Tavola di copertura- Rombo		2	19x140	300
EaE5-1	Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo		4	19x95	4156
FaB7-1	Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia		8	19x120	3010
FaB6-1	Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia		4	19x95	3010
RE2-1	Roof edge reinforcement- Dachrandleiste- Baguette en bordure du toit- Rinforzo bordo tetto- Refuerzo borde tejado		6	32x40	2771
Sis1-1	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo		6	19x70	700
Sis1-2	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo		18	19x70	1450
Sis1-3	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo		4	19x70	2050
Sis2-1	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo		2	19x95	750
Sis2-2	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo		6	19x95	1550
Sis2-3	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo		2	19x95	1850
Sla10-1	Slat- Leiste- Baguette- Listello- Listón		3	19x45	840
Sla10-2	Slat- Leiste- Baguette- Listello- Listón		1	19x45	1620
WG1-1	Water gutter- Wasserleiste- Rejet d'eau- Protección de lluvia- Protezione dalla pioggia		1	19x33	1850
Fim	-Fixing kit- Befestigungsset- Moyens de fixation- Materiale di fissaggio- Kit de fijación		1	USE	
QLA16	Adjustment bolt - Senkbolzen - Boulon de réglage - Bullone di regolamento- Perno de ajuste		4	Pst1; Pst2	
QKRKK8 x120Zn	Bolt -Schloss-schraube -Boulon- Bullone- Perno- 8x120mm KSKR		6	Pst4 + Pst1; ...	
QKRKK1 0x120Zn	Bolt -Schloss-schraube -Boulon- Bullone- Perno- 10x120mm KSKR		12	PR1+PR2; PR4+PR3	
QPOYP1 0x100Zn	Bolt -Schloss-schraube -Boulon- Bullone- Perno- M10x100mm PUP0		10	Pstx + wall	
QLI2 5x1_0	Connection tape -Verbindungsband für Bohlen -Ruban de connection -Nastro di connessione- Cinta de conexion 1x25x35 mm		30	001 + 002; ...	
 Object name PM44-7937				Page 4 / 7	

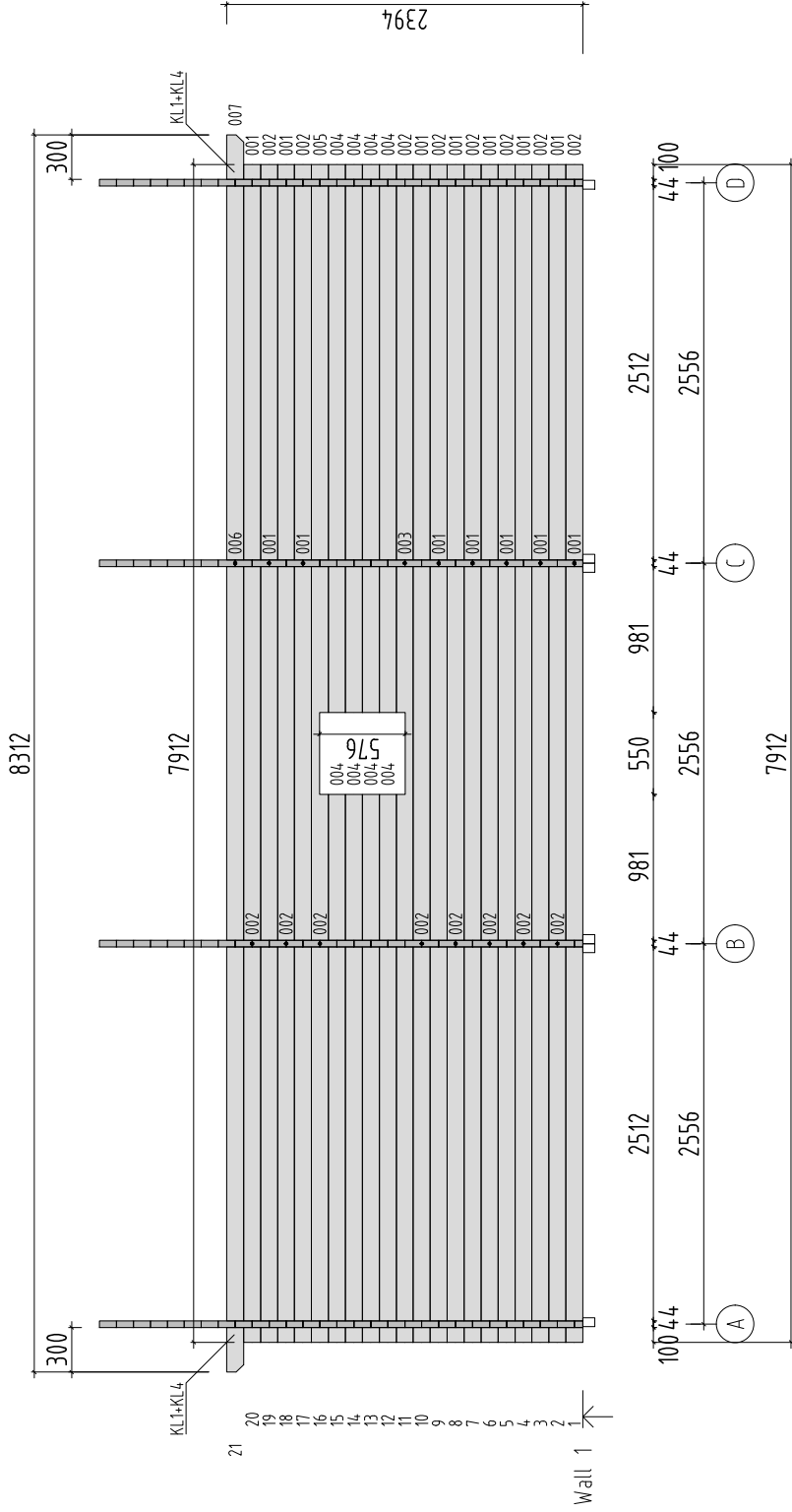
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QKA85	Covering cap - Abdeckkappe - Couvercle - Copertura- Cubierta		2	010; 011	
QULSI 40x45	Cylinder- Zylinderschloss- Serrure a mortaiser- Serratura a cilindro- Bombin- 40.45		1	TU44-118P	
QLIU35 x92Hb-1	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QLIU35x92Hb-1		1	TU44-118P	
QLIUY-1	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QLIUY-1		3	U44-xx	
QVKA	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QVKA		3	U44-xx	
QKA20	Hole plug- Abdeckkappe- Cache-vis- Tappi in legno- Embellecedor- QKA20		6	Pst3; Pst4; Pst5; Pst6	
QNU35x3 5x130Zn	L-iron- Winkel- Angle -Angolo- Angulo 35x35x130 EM VN353590		4	Rai5 + wall	
QNA1 4x40Me	Nail- Nagel- Clou- Chiodo- Clavo- 1.4x40mm		300	FIB1-1	
QNA2 2x50Zn	Nail- Nagel- Clou- Chiodo- Clavo- 2.5x50mm		1600	FB2-x; RB2-1	
QMUk K10Zn	Nut- Schraubenmutter- Écrou- Dado- Tuerca- M10mm		10		
QKRPP3 _5x35Zn	Screw- Schraube- Vis- Vite- Tornillo- 3.5x35mm		200	Rai1+Raix	
QKRPP3 _5x40Zn	Screw- Schraube- Vis- Vite- Tornillo- 3.5x40mm		30	Rai2; Rai3	
QKRPP 3x16Zn	Screw- Schraube- Vis- Vite- Tornillo- 3x16mm		32		
QKRPP 3x20Zn	Screw- Schraube- Vis- Vite- Tornillo- 3x20mm		68	A44-117P; TA44-91P; TU44-118P	
QKRPP 3x30Zn	Screw- Schraube- Vis- Vite- Tornillo- 3x30mm		140		
QKRPP 4_2x6 5HATX	Screw- Schraube- Vis- Vite- Tornillo- 4.2x65mm		650	TB1-1	
QKRPP4 _5x50Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x50mm		300	Dia; EaE; RE; Sla; Sis1-x; Sis2-x	
QKRPP4 _5x70Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x70mm		130	006; 007; ... 028; 040; ... FaBx TU44-118P	
QKRPP 5x90Zn	Screw- Schraube- Vis- Vite- Tornillo- 5x90mm		48	PRx	
QKRPP6 x120Zn	Screw- Schraube- Vis- Vite- Tornillo- 6x120mm		100	ARx;  +Pst	
QSE8 x20Zn	Washer- Dichtscheibe- Joint- Rondella- Arandela- 8x20mm		6		
QSE10 x30Zn	Washer- Dichtscheibe- Joint- Rondella- Arandela- 10x30mm		22	 	
QKAH RA-P	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QKAHRA-P		4		
QKAHR A-P-1	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QKAHRA-P-1		4		
QKAHRY	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QKAHRY		4		
	Object name PM44-7937			Page 5/7	

Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICACIÓN PM44-7937		Pcs	Profile (mm)	Length (mm)
QKAH RY-1	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QKAHRY-1		4		
QLIA3 5x45Hb	Window fittings- Fenstergriff- Poigne de la fenêtre- Maniglia finestra- Manilla- QLIA35x45Hb		4		
KL1	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M8		6		2000
KL2	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M8		2		970
KL3	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M8		2		600
KL4	Threaded rod- Gewindestangen- Barre fileté- Asta filettata- Varilla roscada M8		2		450
QMUk K8Zn	Nut- Schraubenmutter- Écrou- Dado- Tuerca- M8mm		6		
QSE8 x22Zn	Washer- Dichtscheibe- Joint- Rondella- Arandela- 8x22mm		6		
QMU J8Zn	Extension nut- Verlängerungsmutter- Écrou rallonge- Dado di prolunga- Tuerca de extensión- JM8		6		
QMUL G8Zn	Captive nut- Einschlagmutter- Écrou a griffes- Dado a ragno filettatura- Tuerca arana- LM8		6		
A44- 125P	Window - Fenster - Fenetre - Finestra-Ventana 540x540 		1		
TA44- -96P	Window - Fenster - Fenetre - Finestra-Ventana 1290x1271 		3		
  Object name PM44-7937			Page 6/7		

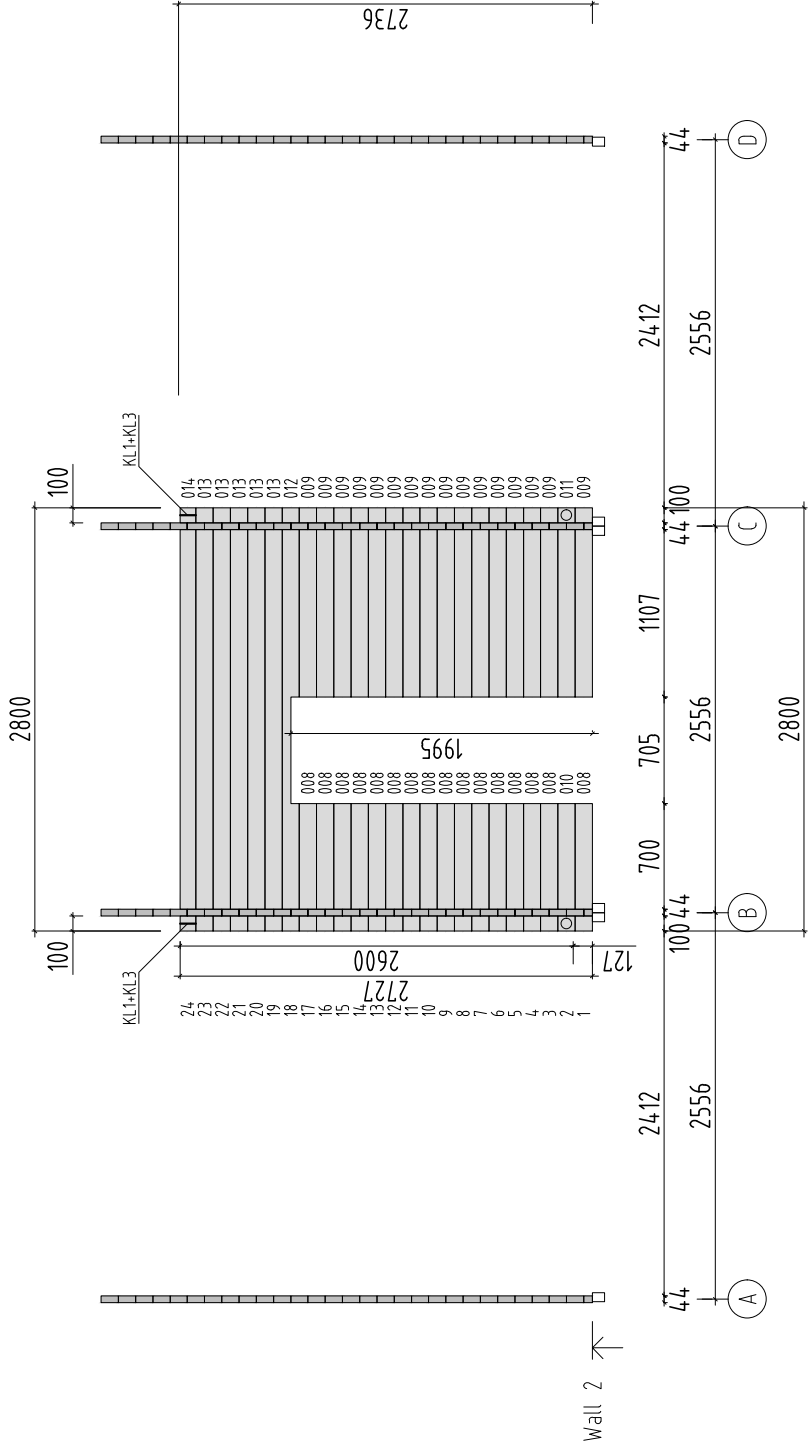
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TU44-126P	Door - Tür - Porte - Porta-Puerta 1610x1936 Sis2-x (19x95x1850) x2 WG1-x (19x33x1850) x1 	1		
U44-18P	Door - Tür - Porte - Porta-Puerta 835x1936   735x1867mm	1		
U44-18V	Door - Tür - Porte - Porta-Puerta 835x1936   735x1867mm	1		
U44-27P	Door - Tür - Porte - Porta-Puerta 700x1936   600x1871mm	1		
  Object name PM44-7937			Page	7/7



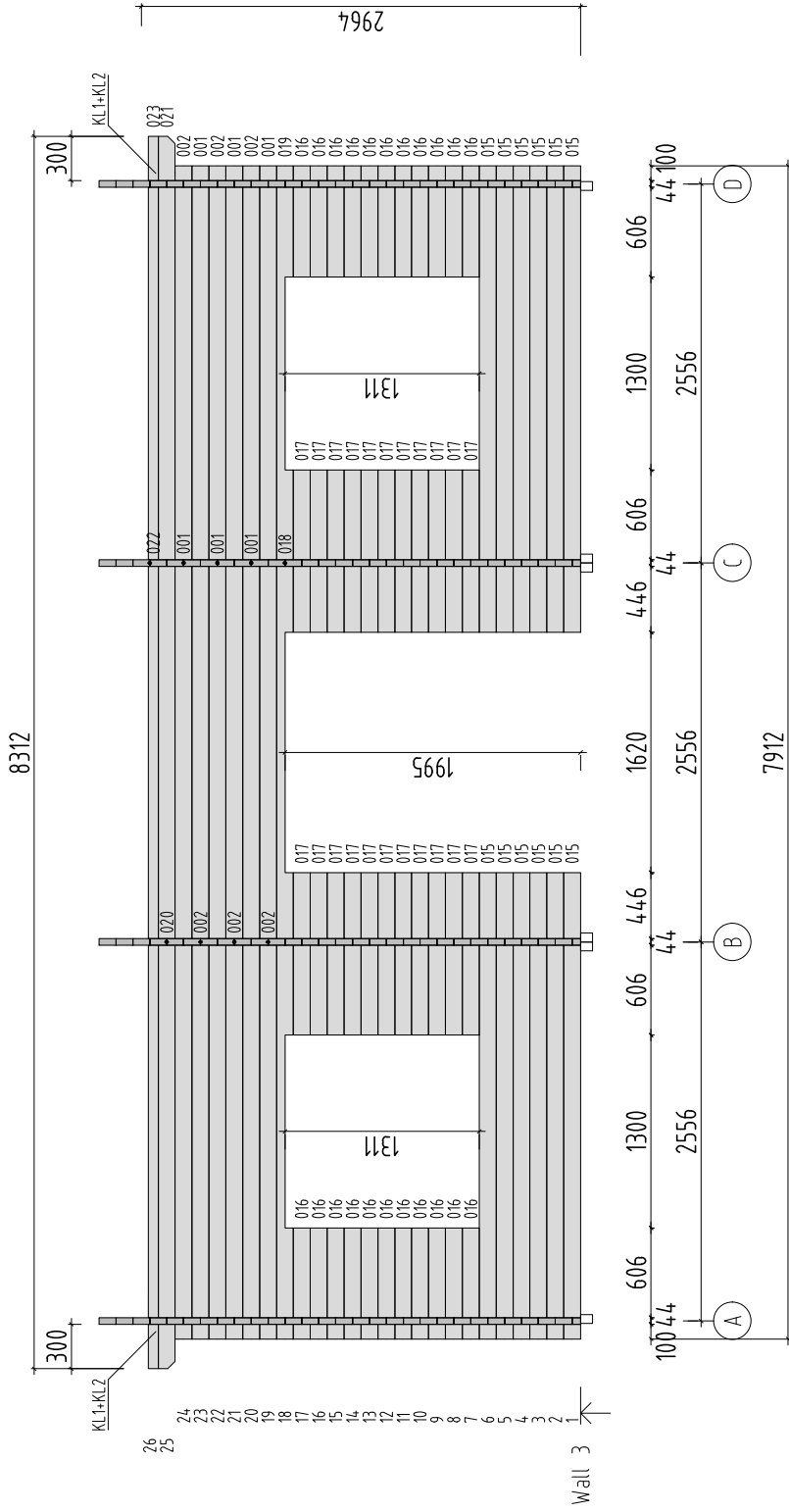
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AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Customer	Palmako	Log 44x114
	Drawn by	862	
	Date	23.09.2021	File 100489.dwg
		Page 1	



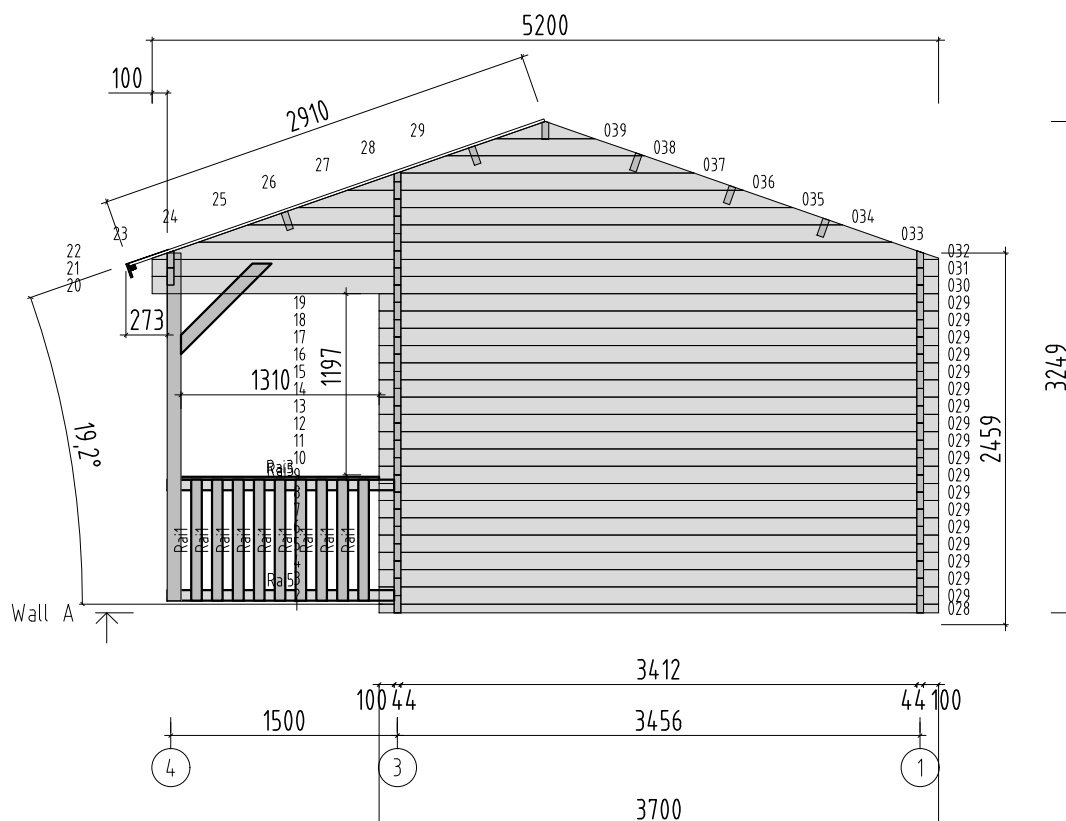
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	Drawn by 862			
	Date 23.09.2021	File 100489.dwg		Page 6



Object name PM44-7937	Drawing WALL 2		Scale 1:50
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Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com LEMETS GROUP	Customer Palmako	Log 44x114	
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	Date 23.09.2021	File 100489.dwg	
		Page 7	



Object name PM44 - 7937	Drawing WALL 3		Scale 1:50
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	Customer AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Log 44x114	
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	Date 23.09.2021	File 100489.dwg	Page 8



Object name
PM44-7937

Drawing
WALL A

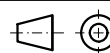
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Palmako
LEMEKS GROUP

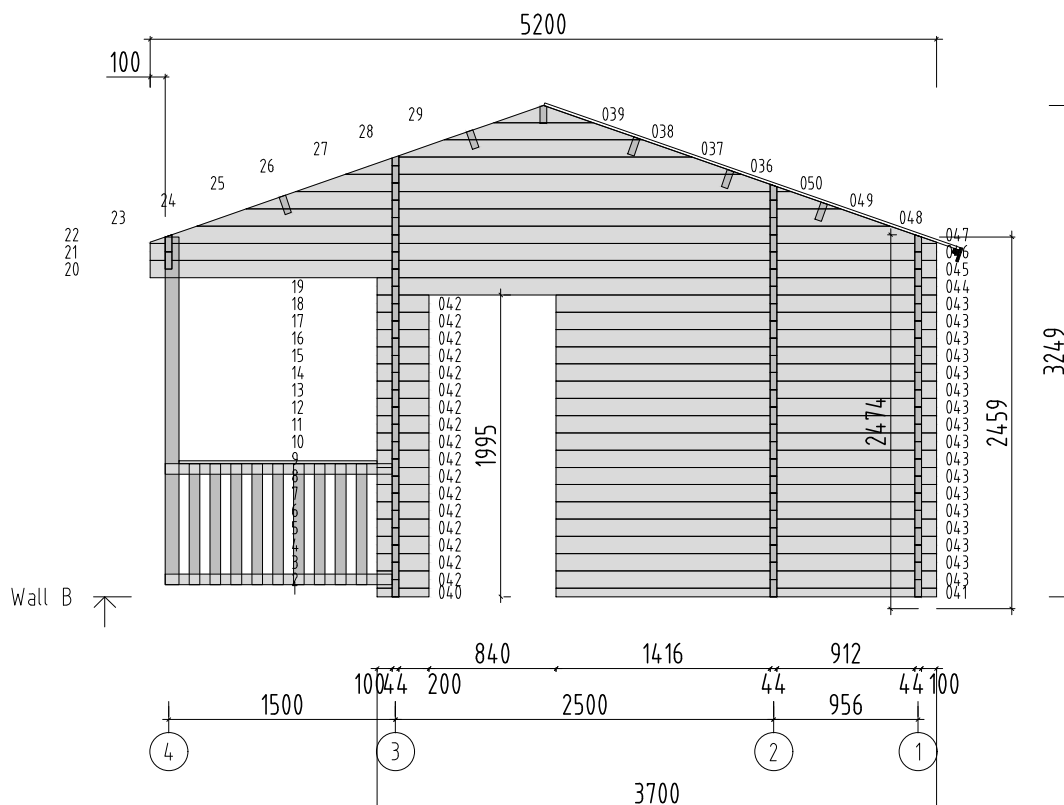
AS Palmako
Näituse 25, Tartu 50409, Estonia
tel. +372 73 55 530
fax. +372 73 55 544
www.palmako.com

Customer Palmako
Drawn by 862
Date 23.09.2021

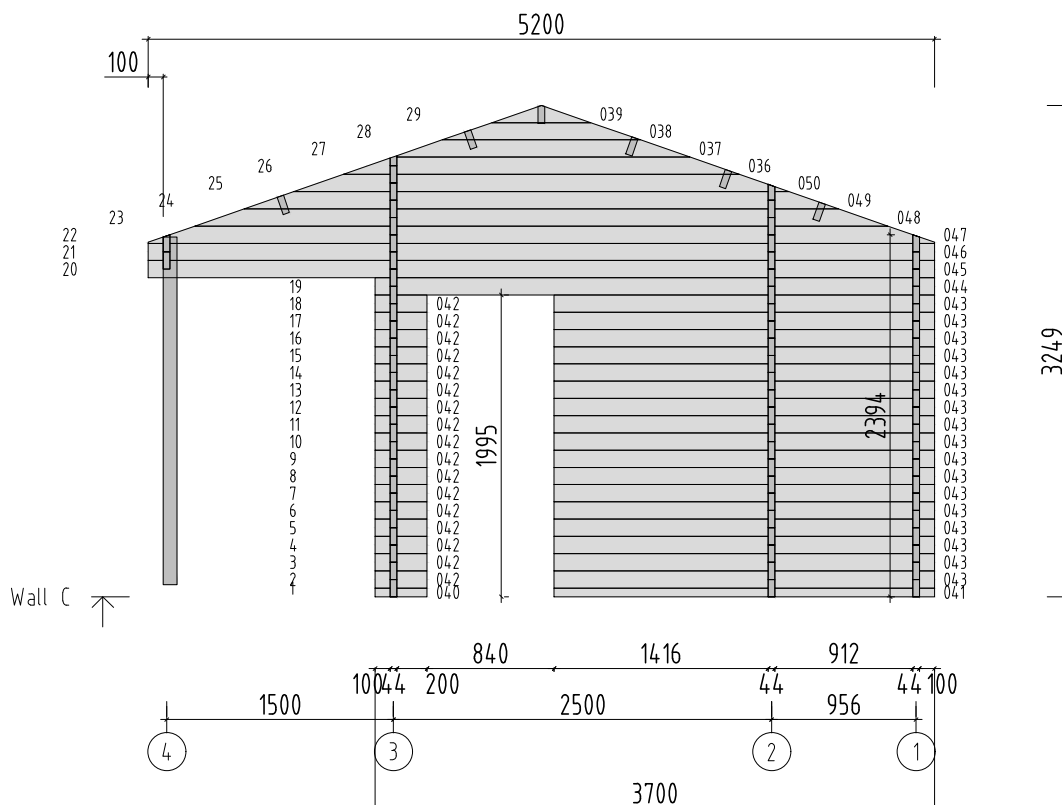
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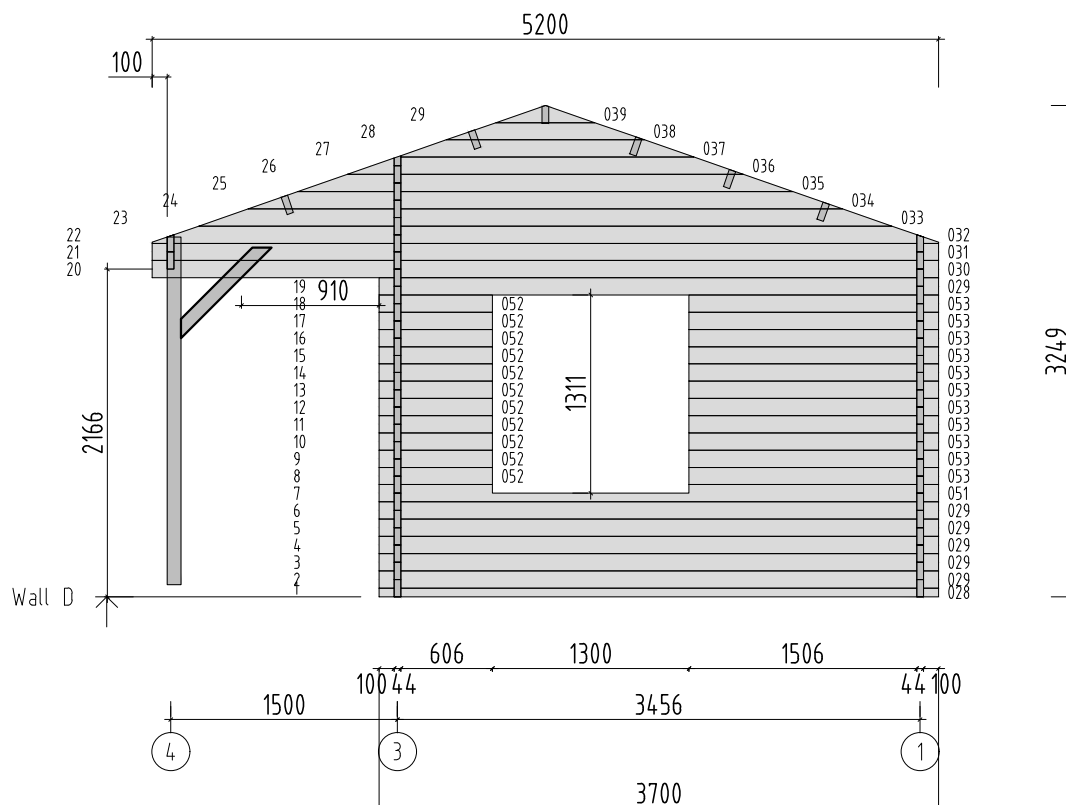
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Object name PM44-7937	Drawing WALL B		Scale 1:50
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AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Date 23.09.2021	File 100489.dwg	Page 3



Object name PM44-7937	Drawing WALL C		Scale 1:50
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AS Palmako Näituse 25, Tartu 50409, Estonia tel. +372 73 55 530 fax. +372 73 55 544 www.palmako.com	Date 23.09.2021	File 100489.dwg	Page 4



Object name
PM44-7937

Drawing
WALL D

Scale
1:50

Paper
A4

Palmako

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fax. +372 73 55 544
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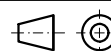
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Drawn by
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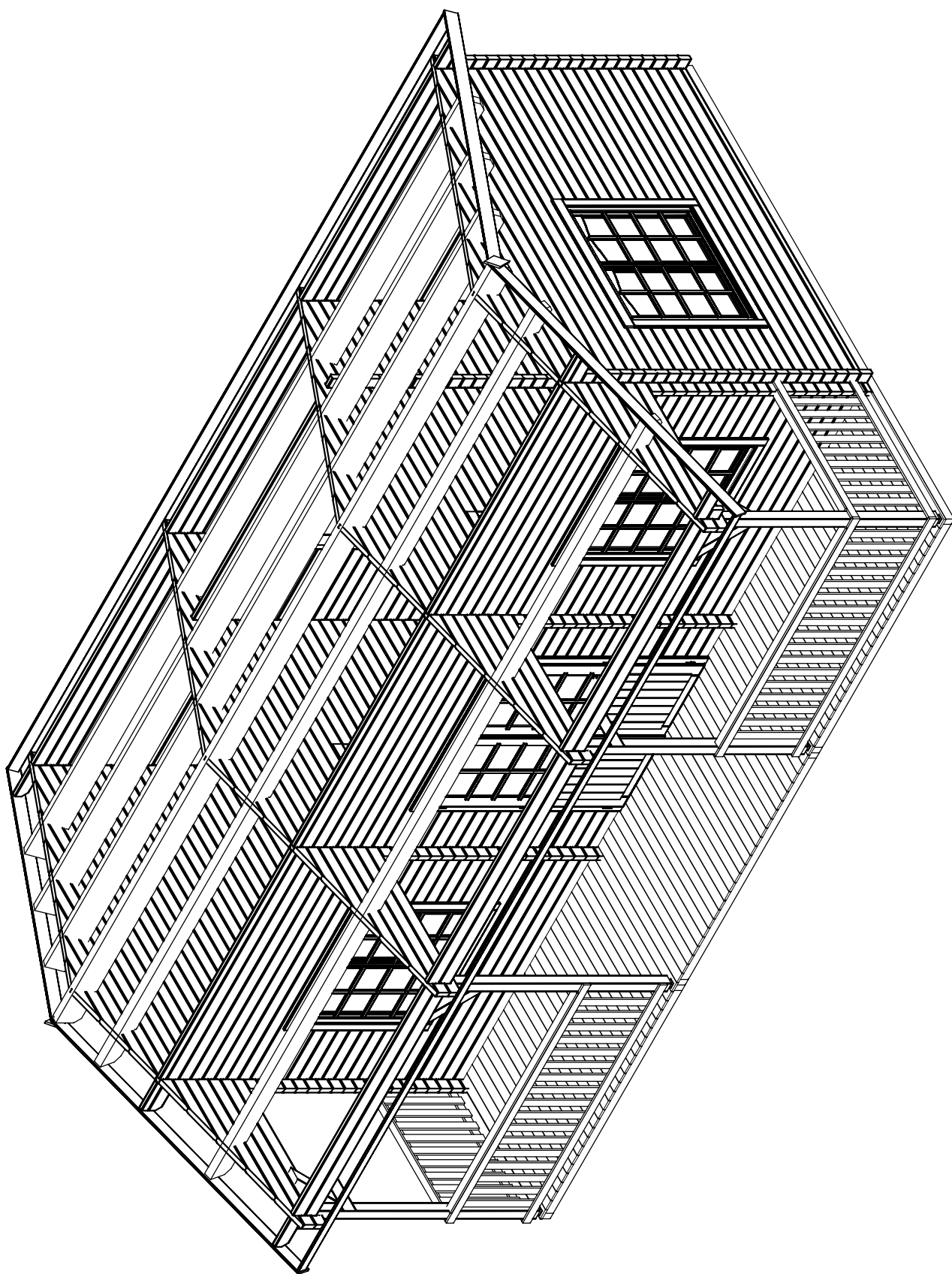
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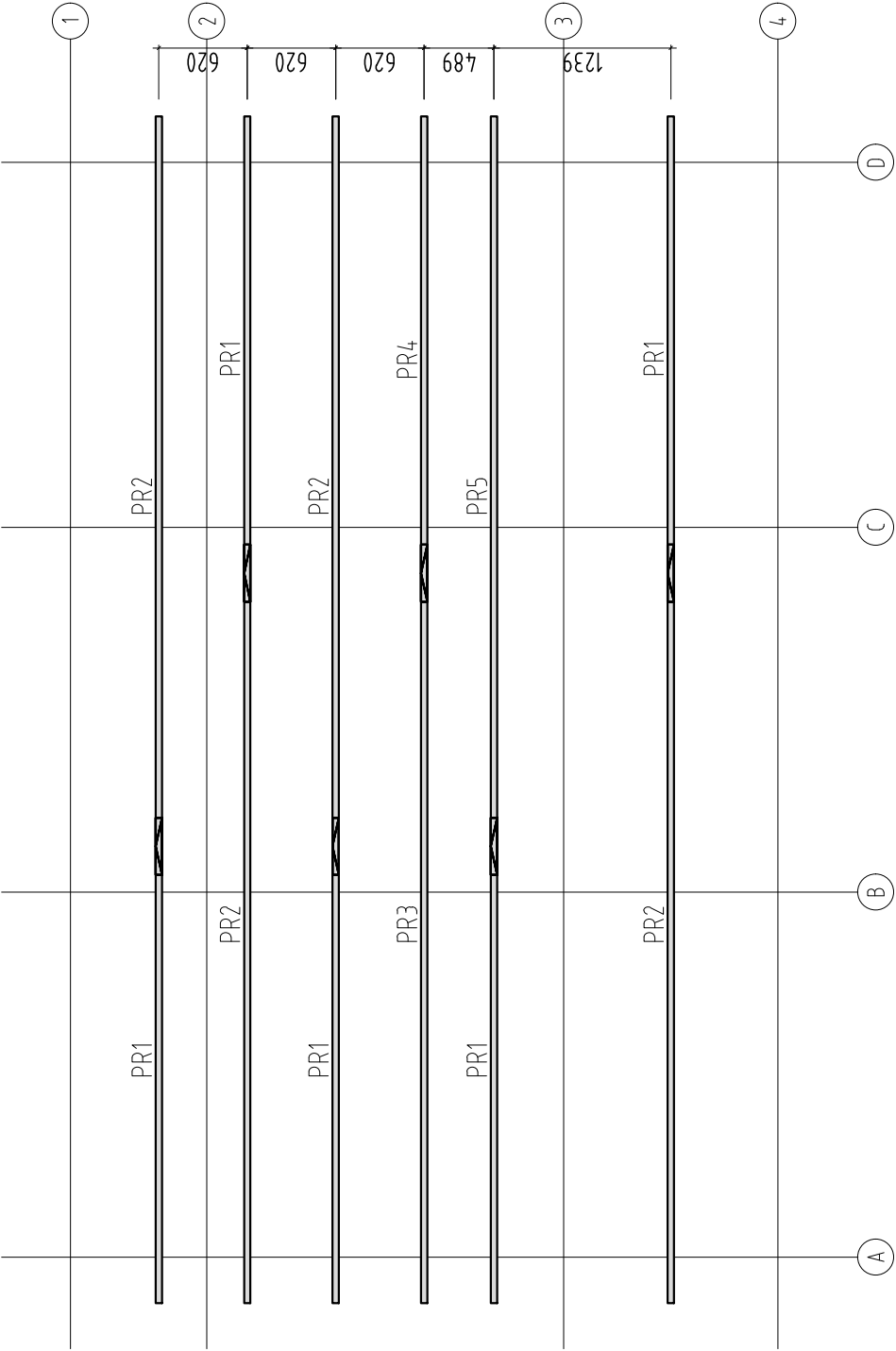
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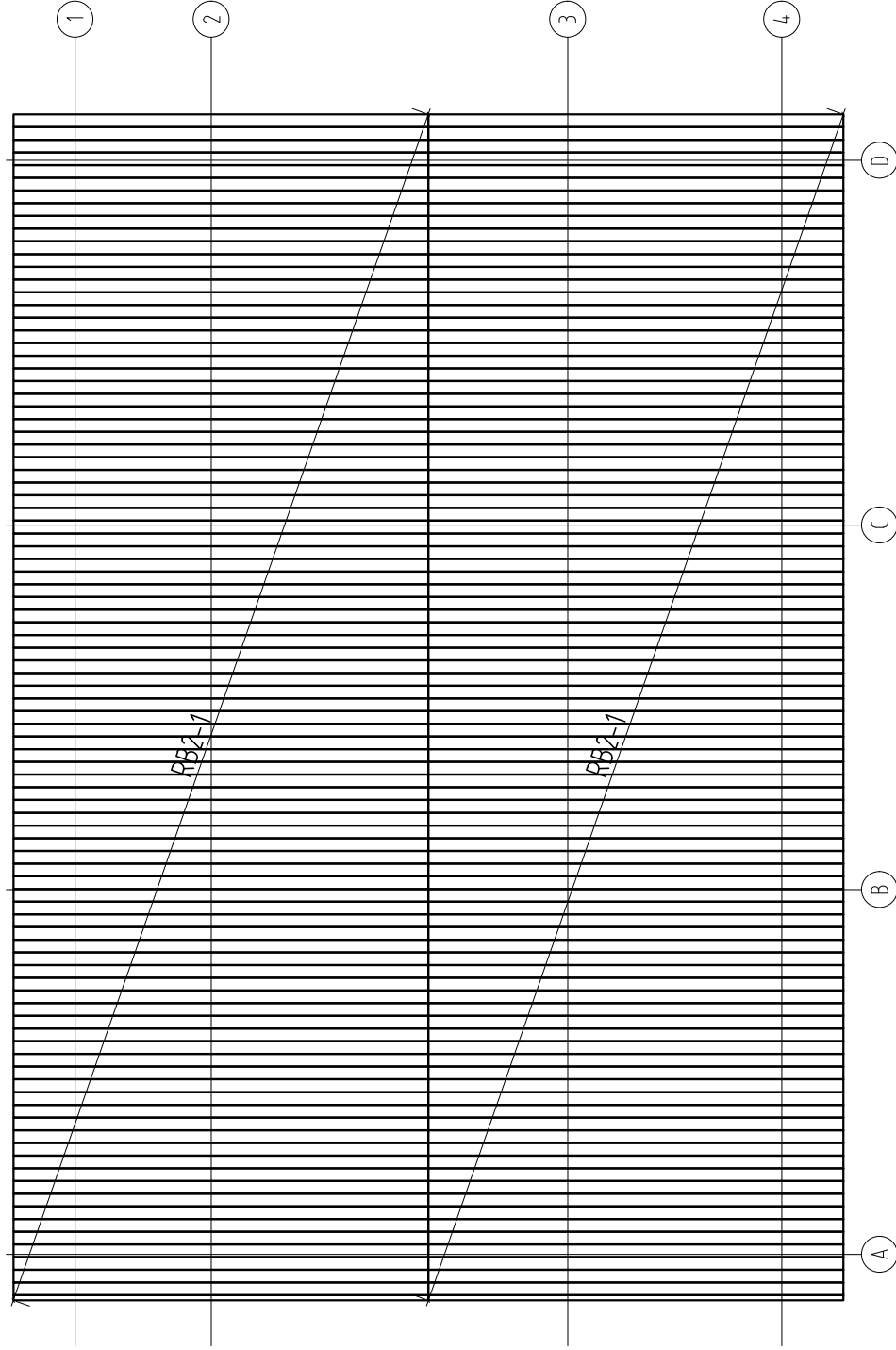
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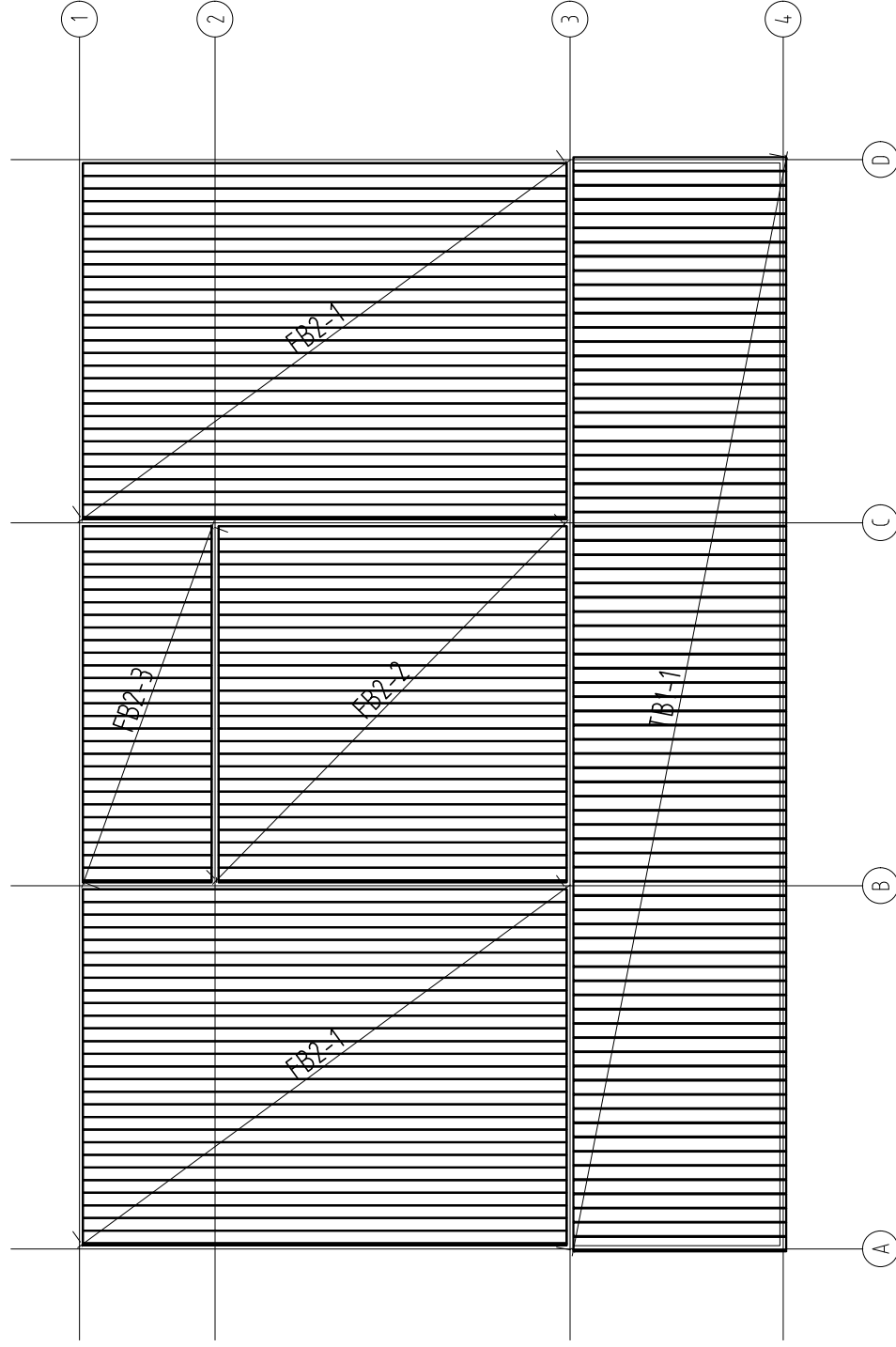


Object name PM44 - 7937	Drawing Plan (Purlins)		Scale 1:50	
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	Drawn by	862		
	Date	23.09.2021	File	100489.dwg
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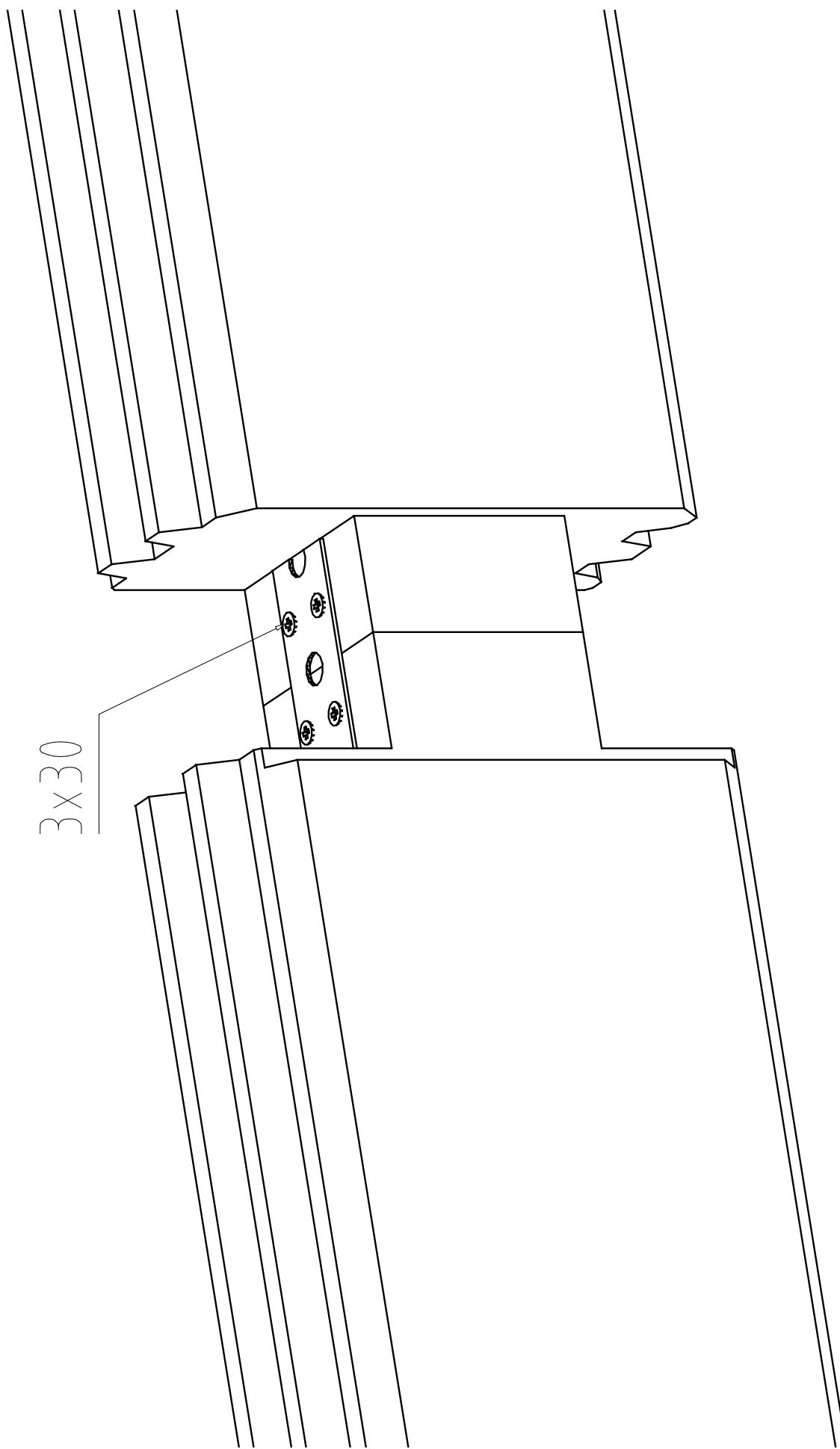


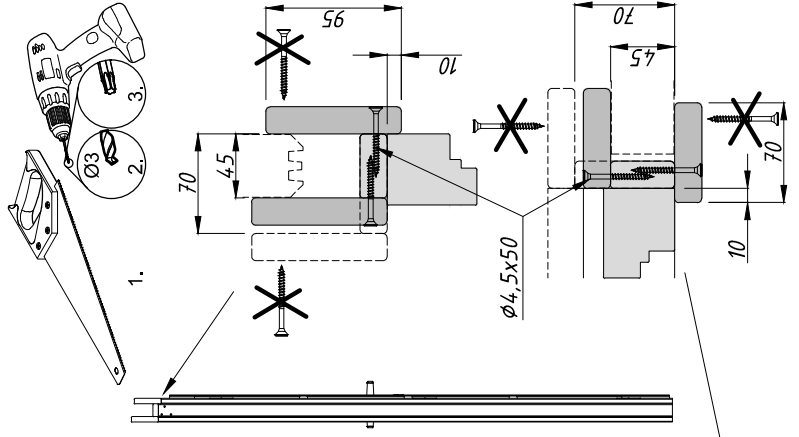
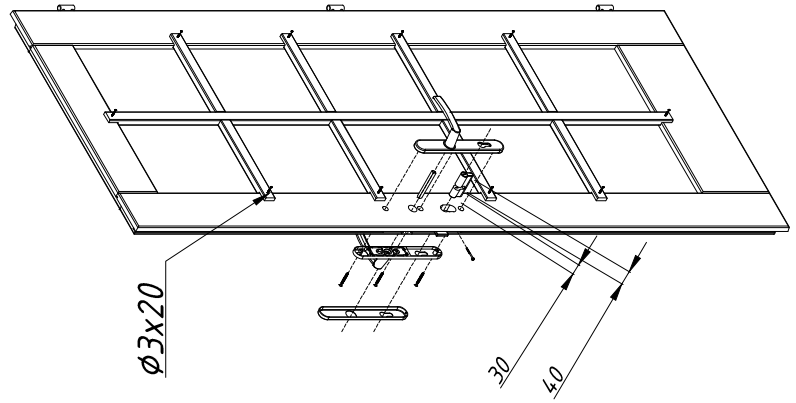
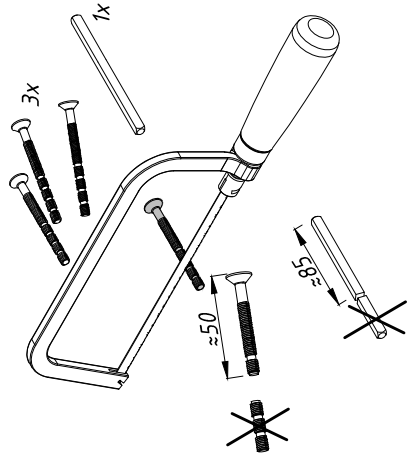
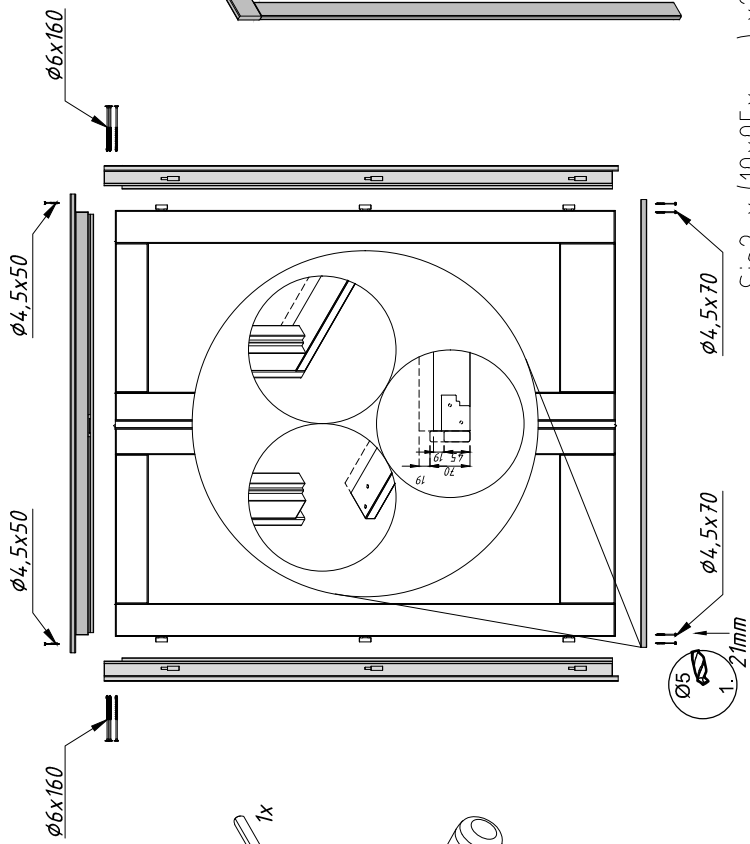


Object name PM44 - 7937	Drawing Plan (Roof boards)	Scale 1:50	
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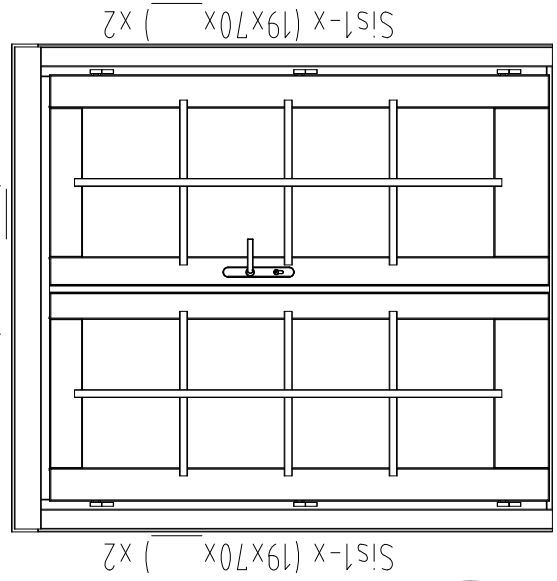


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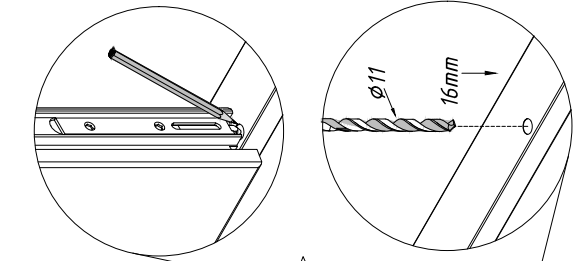


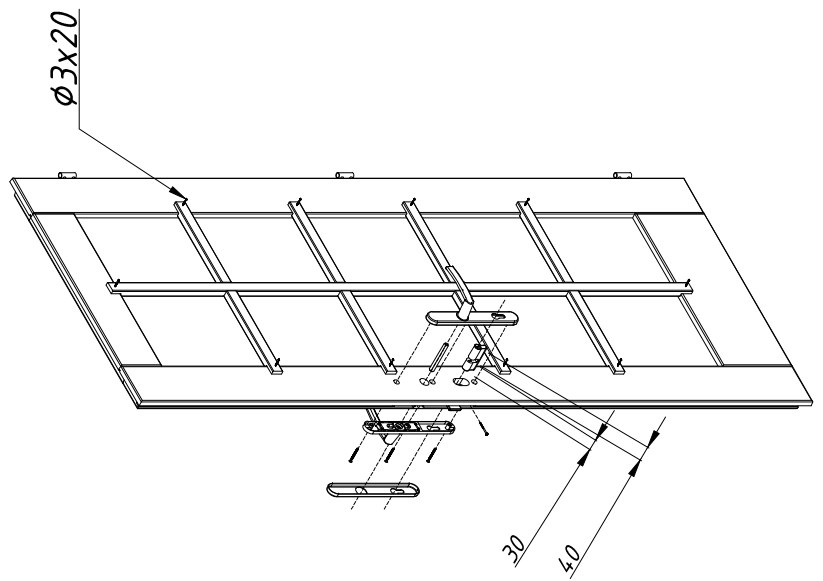
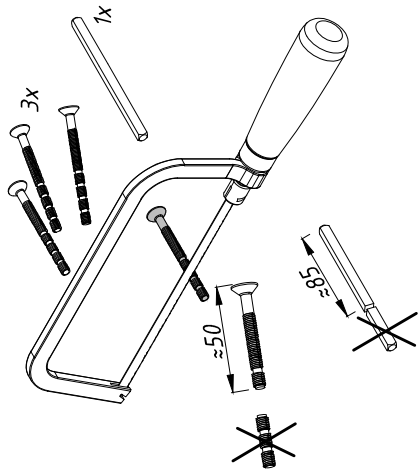
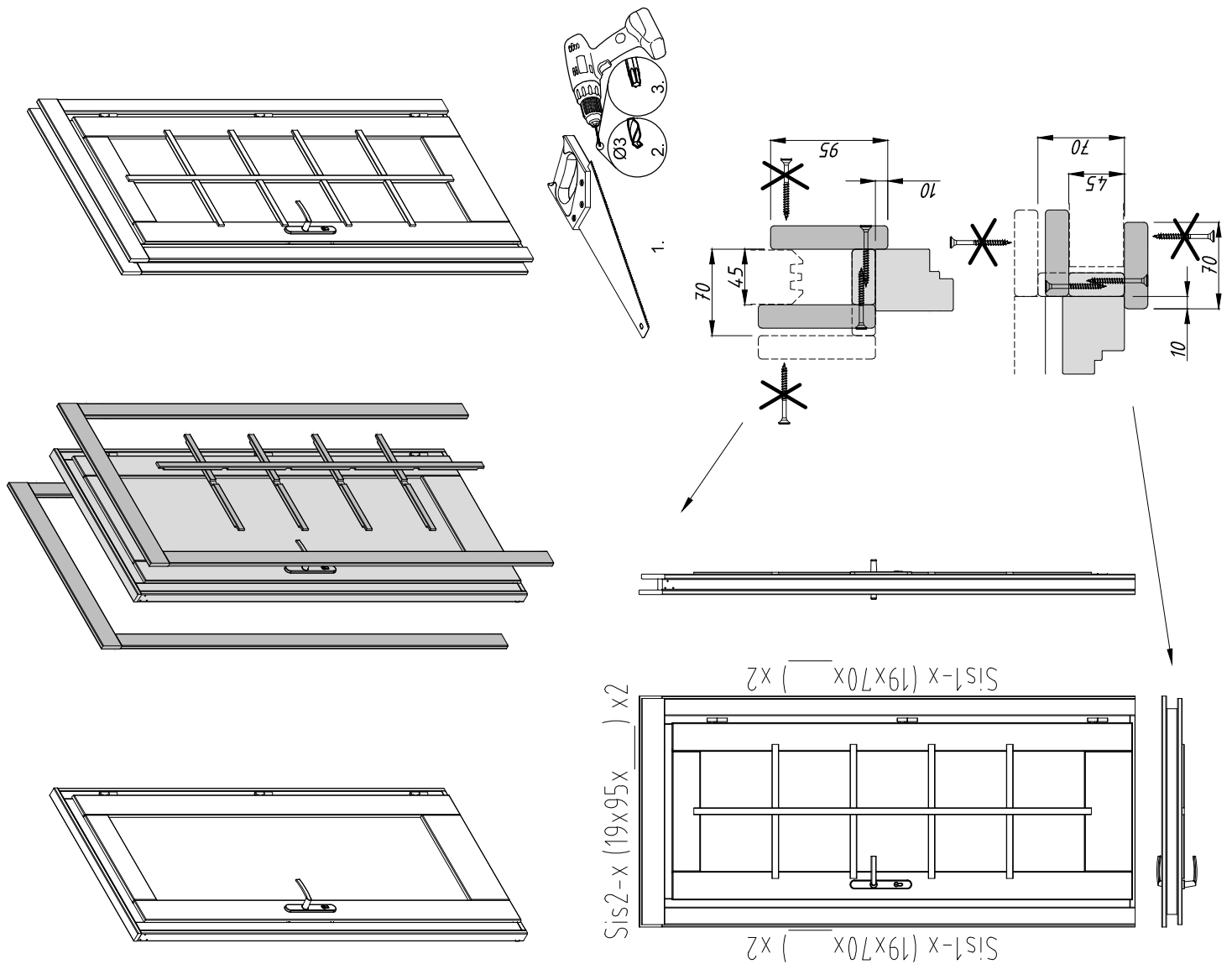


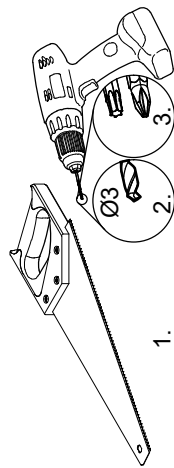
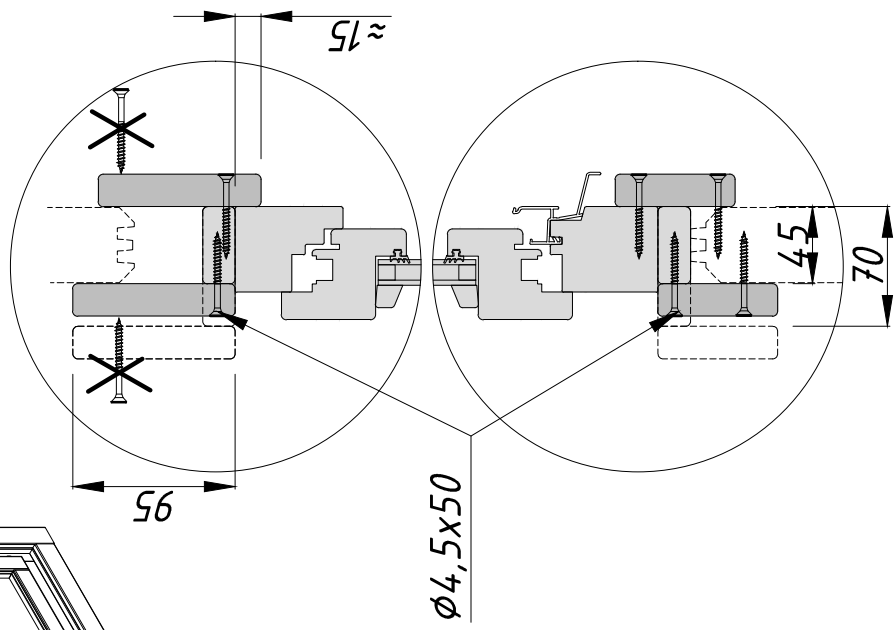
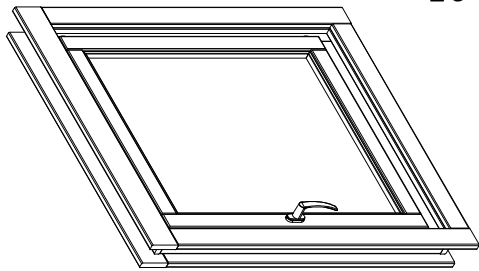
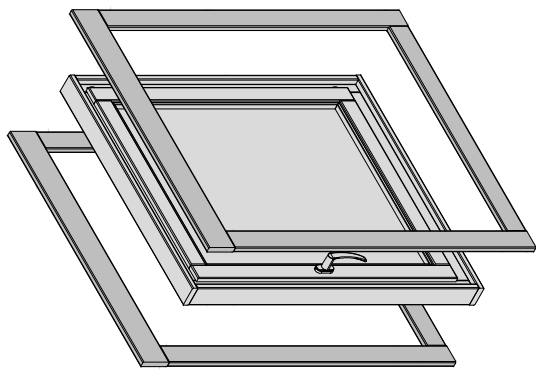
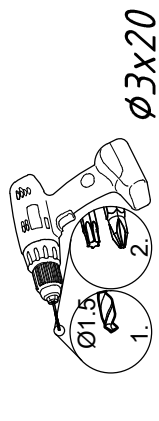
Sis2-x (19x95x___) x2



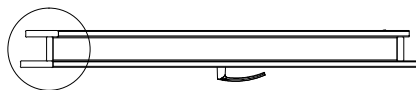
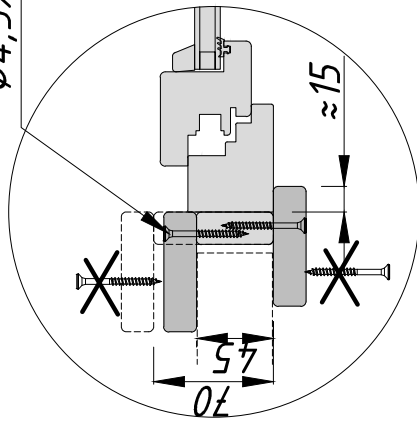
Sis1-x (19x70x___) x2





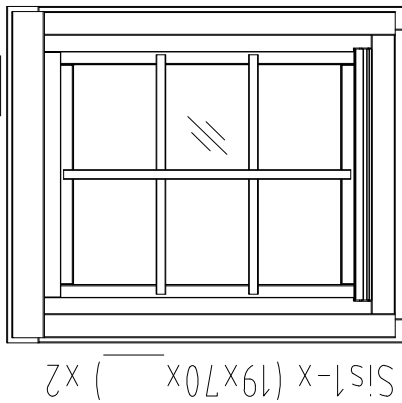


Ø4,5x50



Sis1-x (19x70x...) x2

Sis2-x (19x95x...) x2



Sis1-x (19x70x...) x2

Sis1-x (19x70x...) x2

